### **Grounding System**

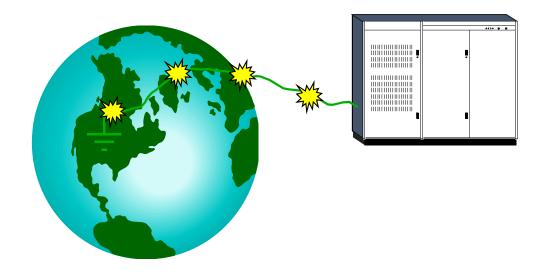
Design and Testing for Critical Facilities

Roy "Chip" Whitten Senior Applications Engineer/Education Specialist Lyncole Grounding Solutions, LLC





#### What Is Grounding?



An electrical connection, whether intentional or accidental between an electrical circuit or equipment and the earth, or to some conducting body that serves in place of the earth.





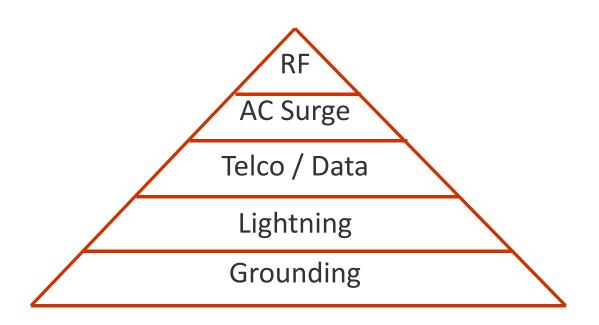
#### **Reasons For Grounding**

- Personnel <u>safety</u> and equipment protection by providing a path to safely dissipate any unwanted charges or potentials.
- Ensure equipment performance and protection
- Satisfy manufacturer's warranty





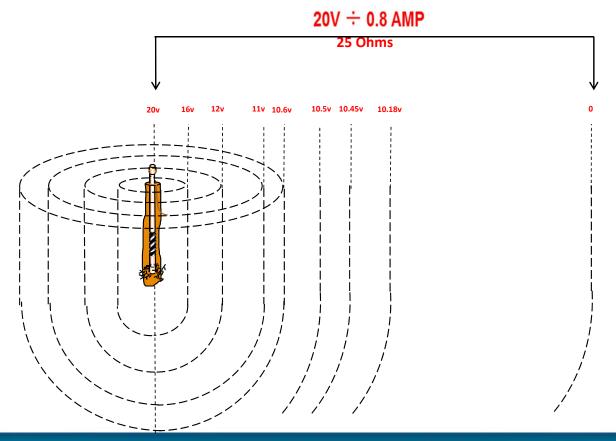
#### **Electrical Protection Pyramid®**







#### **Resistance To Earth**







# Soil Resistivity Basics





#### **Soil Resistivity**

#### **Key Variable in System Design**

- Determines grounding system resistance
- Changes from Site to Site
- Dependent on:
  - Soil type
  - Moisture
  - Electrolytes
  - Temperature





#### **Soil Resistivity Comparison**

Soil Type	Resis	tivit	y (ohm-cm)
Surface Soils	100	-	5,000
Clay	200	-	10,000
Sand and Gravel	5,000	-	100,000
Surface Limestone	10,000	-	1,000,000
Limestone	500	-	400,000
Shale	500	-	10,000
Sandstone	2,000	-	200,000
Granites, Basalts, etc			100,000
Decomposed Gneisses	5,000	-	50,000
Slates, etc	1,000	-	10,000





## Soil Resistivity Testing





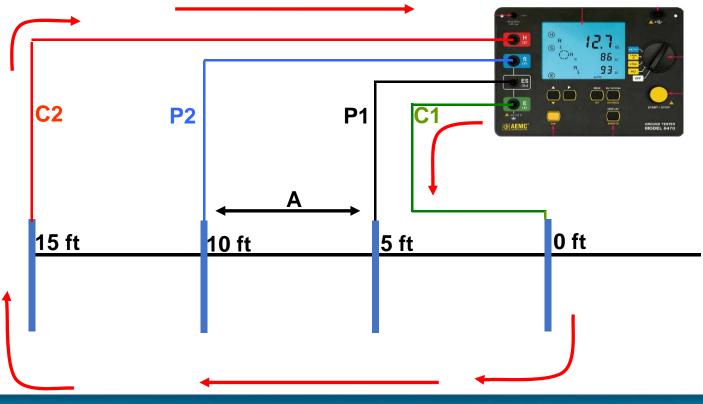
#### 4-Pt. Wenner Method

- Visually Survey Lease Area to Determine Location and Direction For Test
  - Not parallel to buried metallic objects
  - Not parallel overhead power lines
  - Sufficient straight line distance to allow for test
  - Minimal distance 300 feet





#### 4-Pt. Wenner Method







#### 4-Pt. Wenner Method

Probe Spacing (Feet)	Meter Reading (Ohms)	ρ= <u>1.915 AR</u> <u>Calculated Resistivity</u> <u>(Ohm-Meter)</u>
5	52.00	497.90
10	19.68	370.87
15	10.16	292.00
20	6.53	250.10
30	4.30	247.04
40	10.80	827.28
60	7.40	850.26
80	5.58	855.60
100	4.44	850.26





# Typical Grounding Electrode System Resistance Requirements





#### **Typical Resistance Requirements**

NFPA 70 NEC
 25 OHMS or Two Rods

IEEE Standard 142 & 1100
 Equipment Dependent

Motorola Standard R-56
 10 OHMS (Design Goal)

Telecommunications
 5 to 10 OHMS

– Emerson DeltaV3 OHMS

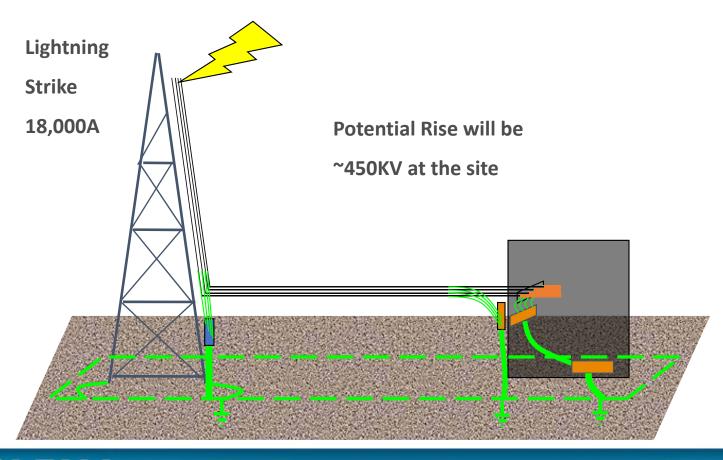
Essilor3 OHMS

GE Medical Systems2 OHMS





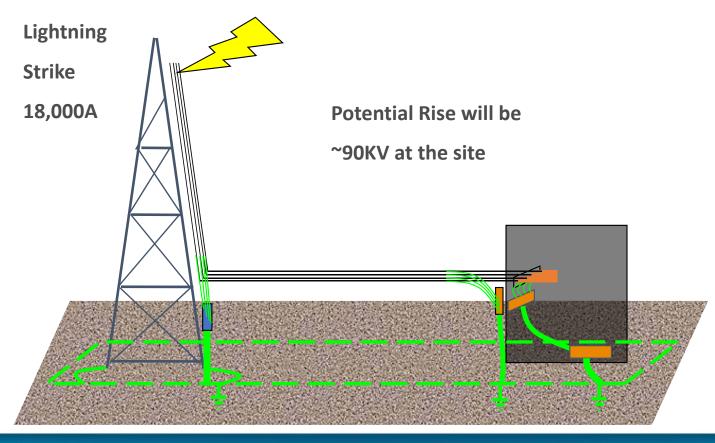
#### **25 Ohm Grounding System**







#### **5 Ohm Grounding System**







# **Grounding System Resistance Testing**





#### **Grounding System Testing**

- Why Test Grounds?
  - Determine Baseline
  - Validate Construction
  - Confirm Design SpecSatisfied
  - Satisfy Warranty Reqs
  - Ensure Equip Protection & Performance







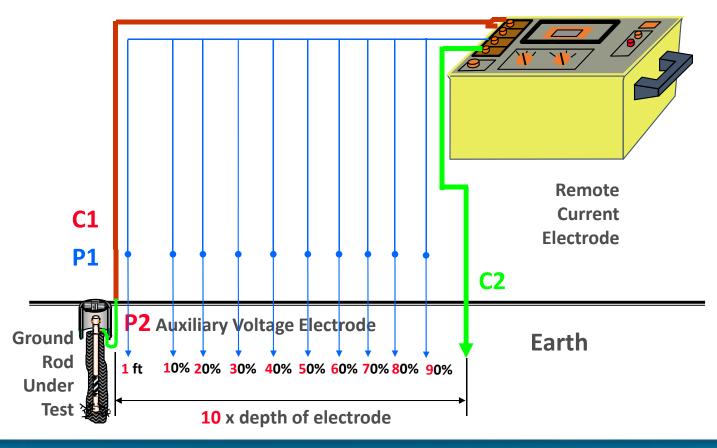
#### **Testing Methods**

- Two Test Methods
  - Fall of Potential (Three Point) Test
  - Clamp-on Test





#### **Fall-of-Potential Method**

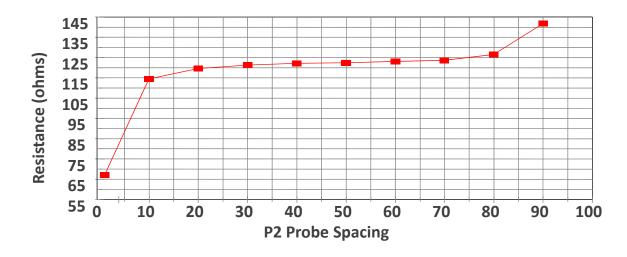






#### **Fall of Potential**

- Why 10+ Samples?
  - Single Point Could Be Misinterpreted
  - Data Must Be Plotted
    - Visual Plateau
    - Confirms Test Validity







#### **Fall Of Potential Test**

#### Why Invalid?

- #1 Reason
  - Not Isolating System Under Test
    - Meter is a constant amperage meter
    - Part of the current travels through the connection
    - The ground system is part of a parallel network
  - Test Is **Invalid** Unless Disconnected





#### **Fall Of Potential Test**

#### Why Invalid?

- #2 Reason
  - Insufficient Probe Spacing
    - Req'd to Avoid the Spheres of Influence





#### **Fall of Potential Test**

- Spacing For Current Probe?
  - Single Electrode
    - Minimum 5X Length of Rod
    - Ideal, 10X Length of Rod
      - 10 Foot Rod, 50-100 Feet Away
      - 200 Foot Well, 1000-2000 Feet Away

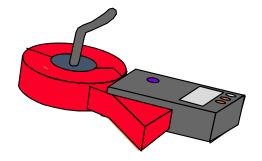




#### **Clamp-on Ground Resistance Testing**

Clamp-on Resistance Testing
Clamp-on Ground Resistance Meter

- Convenient, Quick, Easy
- Does Not Require DisconnectingEquipment
- Measures Current on the Ground

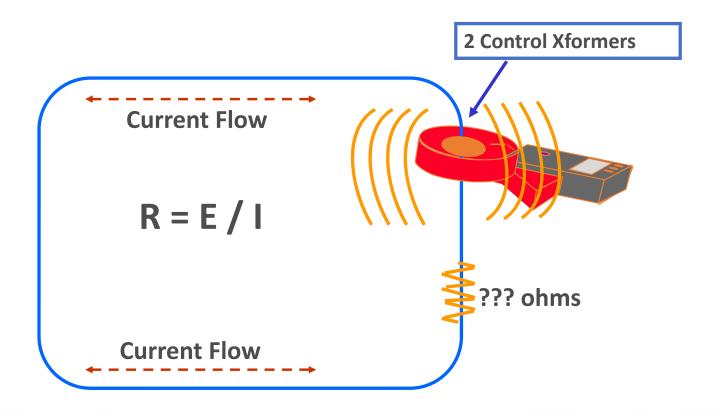


May Read Ground Loops vs. Ground Resistance





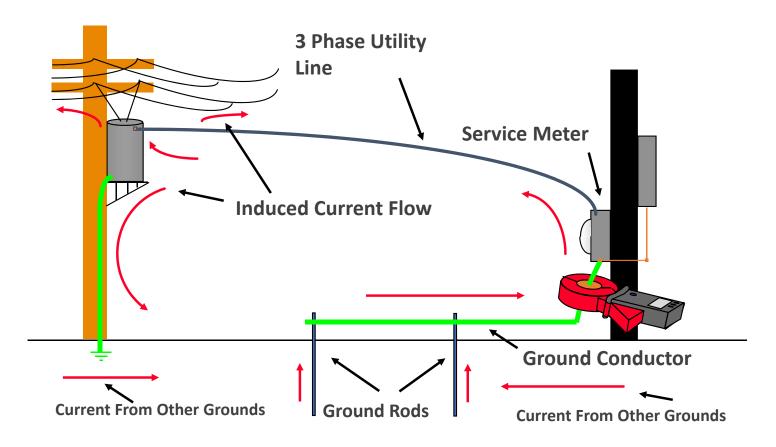
#### **Clamp - on Meter Operation**







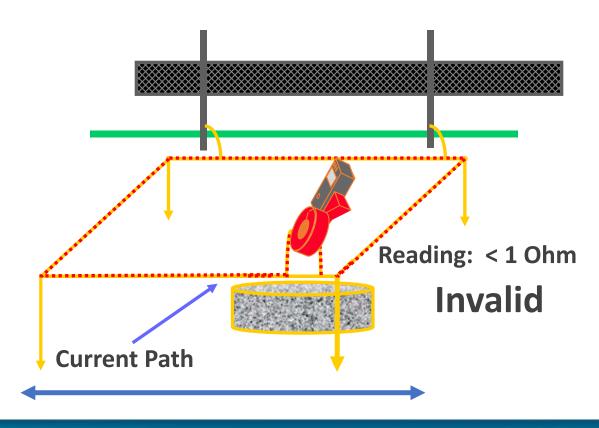
#### **Clamp-On Resistance Testing Example**







#### **Invalid Clamp-on Reading**







## **Bonding**





#### **Bonding**

#### Do the words bonding and grounding mean the same thing?

 <u>Bonding</u> - The permanent joining of two metallic parts to form an electrically conductive path that ensures electrical continuity and the capacity to safely conduct any current likely to be imposed.



<u>Grounding</u> - An electrical connection, whether intentional or accidental between an electrical circuit or equipment and the earth, or to some conducting body that serves in place of the earth.





#### **Bonding**

#### Why is Bonding More Important Now than Ever Before?

**Grounding Processes/Grounding Electrode Systems -V- Technological Advances** 

- Except for the advent of electrolytic electrodes and different grounding enhancement materials, grounding processes and grounding electrode systems have changes little in the past 100 years.
- Are we using the same technology that our grandparents did?
  - Personal Computers
  - Television
  - Microwave
  - Radar
  - Solar Panels
  - Electronic Points of Sale Systems
  - Electronic Cash Registers
  - Voice Over Internet Protocol

- Cellular Telephone
- Ground Positioning Systems
- Photovoltaic Cells
- Radio Communications
- Computer controlled manufacturing
- Medical Equipment
- Fiber Optic Voice/Data Transfer
- Digital Networking





#### THANK YOU FOR YOUR ATTENTION

#### **BICSI Fall Conference & Exhibition**

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